

# Ending Technique: Cone End - Attach a wire loop

## Supplies

1. Cone, x2, with specified width of opening below (this must be the measurement of the largest opening of the cone, length is personal preference):
  - a. 5mm or larger opening for #18 s-lon or c-lon
  - b. 6-7mm or larger opening for 1mm cord
  - c. 7-8mm or larger opening for 1.5mm cord
  - d. 10mm or larger opening for 2mm cord
2. Glue – 2 part 5 minute Epoxy (any brand, clear color), E6000, etc.
3. Clasp; toggle or lobster
4. Jump rings, 5mm, x2 for toggle clasp or ~7 for lobster/adjustable length clasp
5. 26 or 24 gauge wire, ~6 inches
6. Two, 24 or 22 gauge wire wrapped loops OR two eye-pins OR two flat head pins

## Tools

1. Chain nose or flat nose pliers
2. Round nose pliers to form wire loop

## Step 1

Bend two segments of small gauge wire in half, see Figure 1.



Figure 1

## Step 2

Use one piece of bent wire and place bend at end of beaded section of braid or determined end of fiber only braid. See Figure 2. You may also choose to pierce through the braid with the wire.

## Step 3

Lay braid on flat surface and bend as tightly as possible in opposite directions around the braid. See Figure 3.



Figure 3

## Step 4

Pick up the braid and wrap the two ends of wire in opposite directions to the other side of the braid. See Figure 4.

## Step 5

Use pliers to pull both wire ends at the same time to tighten the wire as much as possible on the braid.

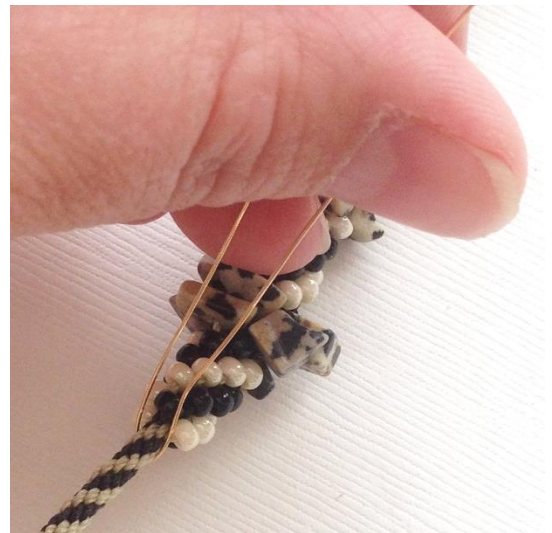


Figure 2

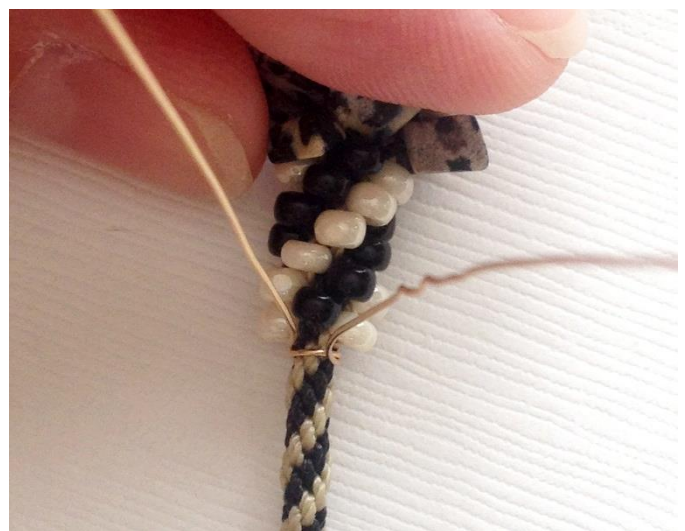


Figure 4

### Step 6

Thread your wire loop on to both ends of the wire on your braid, see Figure 5.

### Step 7

Slide your wire loop closely to your braid. Bend your braid securing wires in opposite directions around the braid again as in Step 3. See Figures 6 & 7.

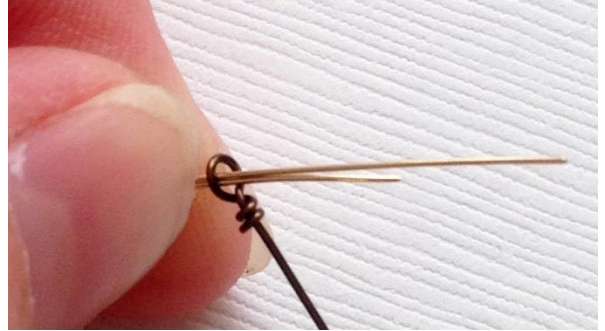


Figure 5



Figure 6



Figure 7

### Step 8

Continue wrapping and tightening the securing wire around the braid for at least 2 more wraps around your wire loop. Once you are satisfied with the number of wraps around the braid grab both wire ends with pliers and twist to tighten against the braid, see Figure 8. Use your wire cutters to carefully cut the twist close to your wire wraps around the braid.



Figure 8

© 2014 Created by Heidi A. Sath

This document may be freely distributed as long as creator information remains intact.

[www.PacificPatina.com](http://www.PacificPatina.com)



[PacificPatina@hotmail.com](mailto:PacificPatina@hotmail.com)



[www.facebook.com/PacificPatina](https://www.facebook.com/PacificPatina)



### Step 9

Use your sharp scissors or Thread Zapper to cut close to the end of the wire wraps. **Test fit your cone!** See Figure 9.



Figure 9

### Step 10

Apply a liberal amount of glue to your ending and slide on your cone and extra beads if desired. You can use a bead stopper to hold your cone and beads in place while your glue dries. See Figures 10 and 11.



Figure 10



Figure 11

**Step 11**

When your glue has fully cured create a wire wrapped loop on each end of your braid. Attach your desired clasp with jump rings. See Figure 12.



Figure 12



© 2014 Created by Heidi A. Sather of Pacific Patina.

This document may be freely distributed as long as creator information remains intact.

[www.PacificPatina.com](http://www.PacificPatina.com) ♦ [PacificPatina@hotmail.com](mailto:PacificPatina@hotmail.com) ♦ [www.facebook.com/PacificPatina](https://www.facebook.com/PacificPatina)